



TECHNICAL DATA SHEET

WETOX PICKLING PASTE

Features:

Gel-form cleaner used for cleaning surfaces after stainless welding. It does not allow yellowing and rust formation in any way. It is especially ideal for the production of industrial kitchen equipments. It is applied to surfaces with the help of a brush. In particular, it is suitable for the removal of, welding, annealing, oxides and rust. In order to achieve uniform treatment it is advisable to degrease and decontaminate the surface before pickling.

Application: Should be used as it is. Mix the product to bring it back to its homogeneity, using a plastic or stainless steel rod, never of iron. Apply on surface by an acid-resistant brush. The time for a good pickling varies from few minutes to 1 hour depending on the type of welding, the material to be treated and on the temperature. Do not apply the product on hot surface ($> 35\text{ }^{\circ}\text{C}$) and do not let it dry after application. Once the reaction time has elapsed, wash thoroughly with cold and clean water if possible under pressure. The washing water must be tap and must not contain iron and chloride ions in concentration higher than 70 mg / L (conductivity, $\chi < 450\mu\text{S}$). The product, if properly rinsed, do not leave residue on the surface. After pickling it is advisable to perform a passivation treatment on the surface in order to increase the corrosion resistance.

Date of expiry (in sealed vessel): 2 years

Physical Properties

Color	Green
Odour:	Characteristic
Density (@20°C):	1.25 g/cm ³
pH	< 1

ART. NR. PACKAGING:

W140 618-2 2 kg

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