



# TA 1800

## MACHINING PASTE

**TAPPING, DRILLING, SAWING**  
**VOC-FREE**

### DEFINITION

Ready-to-use machining paste with extreme pressure agents for all types of machining work.

### ADVANTAGES

The unctuous paste adheres to tools. Ideal for vertical or upside-down applications,  
Can be used for a variety of operations, tools and worked metals,  
Excellent lubricating power, preventing seizing and chatter,  
Contains extreme pressure, anti-corrosion and anti-wear additives, excellent shearing strength,  
Adheres well to surfaces.  
Avoids reworking and rejections,  
Protects tools against corrosion,  
Improves output,  
Avoids tools overheating,  
Contains no silicone.

### APPLICATION FIELDS

Designed for the lubrication of cutting tools.  
Produces regular chips and eliminates wrenching and scratches.  
Recommended for tapping, milling, drilling, cutting, sawing, and pressing stainless steel and special steels.

### TECHNICAL CHARACTERISTICS

Appearance ..... unctuous paste  
Colour ..... caramel  
NLGI grade ..... 3  
Extreme pressure resistance (4-balls test) . 580  
Anti-wear test 1 hr at 40 kg ..... 0.5 mm  
VOC = 0%.

### INSTRUCTIONS FOR USE

Apply to taps or drills or the part to be machined before beginning the operation.  
(Re-apply if needed).  
Tools can be inserted directly into the past before starting machining operations.

### PACKAGING

500 g tin	ref. 3886B6	x 6
5 kg bucket	ref. 3886S1	x 2

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**Manufacturing site and registered office**

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