



# 2000 NUCL NF

## MULTI-PURPOSE NEAT CUTTING OIL

TAPPING, DRILLING, SAWING



19-0527

### DEFINITION

Ready-to-use cutting fluid with extreme-pressure agents, for all difficult manufacturing operations, whether manual or automatic.

Cutting fluid guaranteed to be chlorine-, sulphur- and fluorine-free.

### ADVANTAGES

Can be used for a variety of operations, tools and worked metals,

Prevents seizing and chatter.

Provides excellent lubrication.

Extreme-pressure additives, anti-corrosion, anti-wear.

Bonds well to surfaces.

Demonstrates excellent shearing strength.

Avoids reworking and rejections,

Improves output,

Avoids tools overheating,

Contains no silicone.

### APPLICATION FIELDS

Designed for the lubrication of cutting tools.

Produces regular chips and eliminates wrenching and scratches.

Recommended for tapping, milling, drilling, cutting, sawing, and pressing stainless steel and special steels.

### TECHNICAL CHARACTERISTICS

Aspect .....	transparent liquid
Colour .....	pale yellow
Viscosity at 40°C (ASTM D445) .....	21 cSt
Density at 20°C (NF T 60 101) .....	0.8
Cl, F, S .....	< 200 ppm

**1/2**  
**Head office**

Parc Industriel de la Plaine de l'Ain - 225 allée des Cèdres - 01150 Saint-Vulbas - FRANCE

Tel. +33 (0)4 74 40 20 25 - Fax +33 (0)4 74 40 20 26 [www.orapi-maintenance.com](http://www.orapi-maintenance.com)

## INSTRUCTIONS FOR USE

---

Apply to taps or drills or the part to be machined before beginning the operation.  
(Re-apply if needed).

## PACKAGING

---

Aerosol 650 ml	Ref. 6858 A4	x 12
500 ml container	Ref. 6858 I1	x 12
5 litre jerry can	Ref. 6858 J1	X 4
200-litre drum	Ref. 6858 U2	



~~19-083~~ **19-0527 (new code December 2014)**

**2/2**

**Head office**

Parc Industriel de la Plaine de l'Ain - 225 allée des Cèdres - 01150 Saint-Vulbas - FRANCE

Tel. +33 (0)4 74 40 20 25 - Fax +33 (0)4 74 40 20 26 [www.orapi-maintenance.com](http://www.orapi-maintenance.com)