



FIXPRESS

LOCKING, BLOCKING RINGS, BEARINGS, PINS, etc.

VERY STRONG SEALING

DEFINITION

Anaerobic resins for blocking and locking rings, bearings and fittings which should not need to be disassembled.

ADVANTAGES

- Very resistant to shock and vibrations; protects from corrosion. Load distributed over 100% of the surfaces.
- Very resistant to oil, hydrocarbons, hot and cold water, vapour, industrial fluids and gases, etc.
- Very difficult to dismantle.
- Possesses excellent, long-lasting stability.
- Economical: V-shaped bottle prevents waste.
- Ensures a perfect seal if there is sufficient product between assembled parts.

APPLICATION FIELDS

- Construction and maintenance of mechanical assemblies subject to considerable constraints.
- Bond and seal permanently.
- Recommended for bonding RINGS, BEARINGS, PULLEYS, etc. with backlash of 0.15 to 0.25 mm.
- Lock, set, block, strengthens all metal assemblies.

TECHNICAL CHARACTERISTICS

Aspect	viscous liquid
Colour	green
Operating temperature	-60 to +150°C
Viscosity	1000 to 1500 cPs
Minimum/maximum backlash advised	0.15 to 0.25 mm
Setting time on steel	3 to 5 minutes
Resistant to shearing strength of	more than 25 N/mm ²
Complete polymerisation	24 hours

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Manufacturing site and registered office

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INSTRUCTIONS FOR USE

Ready to use. Application temperature: +5°C to +40°C.

Apply the adhesive evenly to clean and dry surfaces and fill in backlash entirely.

Cleaning with **ORAPI NETTOYANT 3141** is recommended.

Assemble the parts and do not handle while product sets (the first 10-15 minutes).

For faster bonding (on stainless steel, treated metals or when temperatures are low), use **ORAPI ACTIVATEUR 3140**.

PACKAGING

50 ml bottle	Ref. 1310 F3	x 6
250 ml bottle	Ref. 1310 F5	x 1
5 Kg bucket	Ref. 1310 S1	x 1

AUTHORISATIONS

- AERONAUTICAL PQ 10053.060/061.03.
- EADS – ASNA 4024
- Meets the requirements of the FRENCH ARMY.

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