



LUBRISEAL RTV ACETIQUE NOIR

SEALING - FLEXIBLE GLUING - INSULATION -
SOUNDPROOFING

DEFINITION

Putty – silicone-based (acetic) single-component, flexible adhesive, for gluing and sealing all materials.

ADVANTAGES

Provides good bond on all materials, such as wood, composite, cork, gypsum, glass, metals, PVC, stainless steel, etc.

Resists oil, grease, aliphatic solvents, humidity, diluted acids.

Possesses considerable flexibility; resists vibrations.

For indoor or outdoor use; resists UV rays and the elements. Possesses excellent, long-lasting stability.

Economical: application requires only a thin line or layer of glue.

APPLICATION FIELDS

Automobile:

Use on crankcase gaskets, rocker covers, oil housings, gearbox covers, shock absorbers, etc.

Building Construction:

Gluing and sealing electrical boxes, light fixtures, etc. Insulating electrical wires.

Use in all gaskets: bathtubs, sinks, windows, etc.

Industry:

Seal and soundproof covers, housings (machined or unmachined), even with significant backlash.

TECHNICAL CHARACTERISTICS

Aspect	Black thixotropic putty
Odour	Vinegar
Min-max operating temperature	-65°C to +250°C
Continuous operating temperature	-50°C to +200°C
Hardness	15 to 25 Shore A
Initial setting	10 minutes
Rate of polymerisation	2 to 5 mm/24 hours
Elongation at break	600%
Elastic recovery	more than 70%
Bond	Almost immediately
Complete drying	24 hours

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Manufacturing site and registered office

Parc Industriel de la Plaine de l'Ain - 225 allée des Cèdres - 01150 Saint-Vulbas - FRANCE

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INSTRUCTIONS FOR USE

Ready to use.
Use with a trigger or pump.
Application temperature: +5°C to +40°C.

To glue, apply the adhesive in a thin layer on a clean and dry surface.
Leave exposed to air for several seconds before assembling.

To seal crankcase, the thickness of the line of glue can vary up to 10 mm.
Lightly clamp the parts together; tighten the clamp completely after 24 to 48 hours, depending on thickness of product applied.

To obtain a non-adhering seal, spray some ORATEN on surfaces.

For stronger bond, use ORAPI PRIMAIRE 4004.

PACKAGING

200 ml aerosol

Ref. 1104 A7

x 12

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