



JOINT BLEU AUTO

SILICONE SEAL MULTI-PURPOSE

DEFINITION

Putty – silicone-based (acetic) single-component, flexible glue, for gluing and sealing all materials.

ADVANTAGES

- Good bond on all materials, such as wood, composite, cork, gypsum, glass, metals, PVC, stainless steel, etc.
- Resistant to oil, grease, aliphatic solvents, humidity, and diluted acids.
- Considerable flexibility; resists vibrations.
- Excellent, long-lasting stability.
- Economical: Application requires only a thin line or layer (one cartridge can glue up to 16 m = 5 mm diameter).

APPLICATION FIELDS

- Gluing and sealing electrical boxes, light fixtures, etc.
- Insulating electrical wires.
- All gaskets.
- Seal covers, oil housings (machined or unmachined), even with significant backlash.

TECHNICAL CHARACTERISTICS

Aspect	blue thixotropic putty
Odour	vinegar
Min-max operating temperature	-65°C to +250°C
Continuous operating temperature	-50°C to +200°C
Hardness	15 to 25 Shore A
Initial setting	10 minutes
Rate of polymerisation	2 to 5 mm/24 hours
Elongation at break	600%
Elastic recovery	more than 70%
Bond	Almost immediately
Firm bond	24 hours

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Manufacturing site and registered office

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INSTRUCTIONS FOR USE

Ready to use. Use with a trigger or pump.
Application temperature +5°C to +40°C.
To glue, apply the adhesive in a thin layer on a clean and dry surface.
Leave exposed to air for several seconds before assembling.
For stronger bond, use ORAPI PRIMAIRE 4004.
To obtain a non-adhering seal, spray some ORATEN on surfaces.

STORAGE

18 months in its original packaging, tightly sealed, in a dry place between 5°C and 25°C.

HYGIENE AND SAFETY

Avoid contact with eyes. Keep out of the reach of children.

PACKAGING

310 ml cartridge	Ref. 1102C3	x 12
100 g tube	Ref. 1102T3	x 12

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